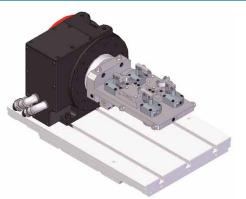
FANUC ROBODRILL DDR



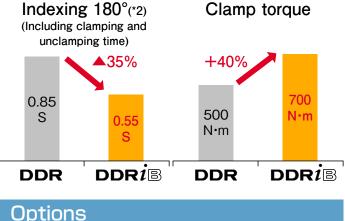
FEATURES

- Non-backlash, high-speed and high-precision machining by direct drive motor and $\alpha \hat{i}$ CZ sensor
- Rigidity enhancement by optimizing the shape of casting body
- Achieving quicker action and higher clamp torque by new clamp mechanism
- Initial setting and automatic parameter adjustment according to mounted fixture by DDR setting screen

Application example



Comparison with the previous model



DDR setting screen



Initial setting

Parameter adjustment



Rotary joint

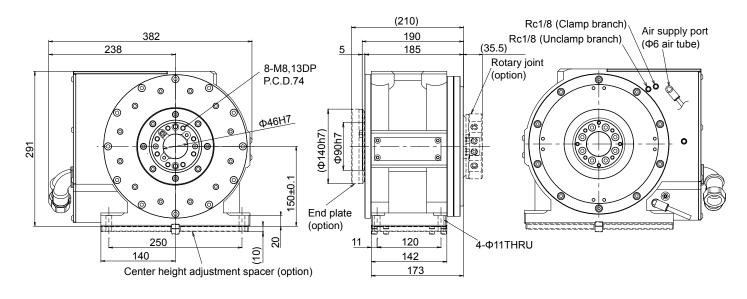
End plate

^1 : When loading mass is under 25 kg and workpiece inertia is under 0.25 kg $\cdot\,m^2.$

When rotation speed is 300 min⁻¹, continuous rotation cannot be performed. (Use only for indexing.)

*2 : When loading mass is under 50 kg and workpiece inertia is under 0.5 kg \cdot m^2.

Outer dimensions



Specifications

No.	Items	Specifications		Remarks
1	Drive system	Direct drive		
2	Cooling system	None		
З	Maximum torque	275 N·m		
4	Continuous rating	46 N·m		
5	Maximum rotation speed	300 min ⁻¹	200 min ⁻¹	
6	Maximum loading mass	25 kg	100 kg	
7	Allowable workpiece inertia	J = 0.25 kg·m ²	J = 1.0 kg·m ²	
		(GD ² = 1.0 kgf·m ²)	$(GD^2 = 4.0 \text{kgf} \cdot \text{m}^2)$	
8	Feedrate	1°/min to 30000 °/min		
9	Least input increment	0.0001°		
10	Index accuracy	±0.0028° (±10")		
11	Clamp system	Air pressure + spring		
12	Clamp torque	700 N·m with 0.5 MPa air supply		500 N·m with 0.35 MPa air supply
		100 N·m without air supply		
13	Table inertia	$J = 0.04 \text{ kg} \cdot \text{m}^2$ (GD ² = 0.16 kgf \cdot m ²)		
14	Allowable moment load	$F_1 \cdot L = 600 \text{ N} \cdot \text{m}$		
15	Allowable thrust load	$F_2 = 4000 N$		
16	Spindle outside diameter	<i>ф</i> 90 mm		ϕ 140 mm with an endplate (option)
17	Spindle hole diameter	¢46 mm through		ϕ 55 mm with an endplate (option)
18	Center height	150 mm ±0.1 mm		160 mm ±0.01 mm
				with a center height adjustment (option)
19	Mass	80 kg		+2kg with an endplate (option)
19	IVIASS			+6kg with a rotary joint (option)
20		Number of ports : 6		
	Rotary joint	Maximum pressure : air 0.5 MPa		
	(option)	hydraulic 5 MPa (standard) /		
		20 MPa (high pressure)		

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