High Speed, High Precision and High Efficiency Nano Control Servo

FANUC AC SERVO MOTOR $\alpha i$-B/$\beta i$-B series
FANUC AC SPINDLE MOTOR $\alpha i$-B/$\beta i$-B series
FANUC SERVO AMPLIFIER $\alpha i$-B/$\beta i$-B series

$\alpha i$-B and $\beta i$-B series SERVO are high speed, high precision and high efficiency intelligent servo system to make machine tools high performance, compact and energy saving.
AC SERVO MOTOR @*-B/#*-B series
AC SPINDLE MOTOR @*-B/#*-B series
SERVO AMPLIFIER @*-B/#*-B series

Control
- smooth rotation
- Pulsecoder with
- high precision
- precision with

Compact and Reduced Wiring
- Servo and spindle motor with shorter length
- Compact and space saving servo amplifier

Enhanced Maintenance
- Trouble prediction function enabling preventive maintenance
- Simple maintenance structure and various diagnostic functions for quick recovery

αi-B/βi-B series

AC SPINDLE MOTOR αi-B/βi-B series
Compact, Reduced Wiring and Easy Maintenance

FANUC SERVO AMPLIFIER
αi-B series/βi-B series

FANUC AC SERVO MOTOR
αi-B series/βi-B series

FANUC AC SPINDLE MOTOR
αi-B series/βi-B series

FANUC LINEAR MOTOR
L/S-B series

FANUC SYNCHRONOUS BUILT-IN SERVO MOTOR
D/S-B series

FANUC BUILT-IN SPINDLE MOTOR
B/i-B series/B/S-B series
Servo Motor
for feed axis of machine tools and industrial machines

**FANUC AC SERVO MOTOR**
αiS-B series/αiF-B series

**High performance AC SERVO MOTOR**
- **Machining Performance**
  Excellent torque characteristics enables quick acceleration to high-speed range to reduce the cycle time. 32,000,000/rev. or 4,000,000/rev. Pulescorder and the special magnetic pole shape which minimizes torque ripples and the latest servo control HRV⁺ enable extremely smooth motor rotation which realize high-precision, and high-quality machining. Large torque up to 18000Nm and large output up to 500kW are available with “Multi amplifiers drive technology”. Further output is enabled by driving one axis with “Multi motors drive technology”. Suitable for large machine tools, electric drive of press machines, injection molding machines.
- **Minimizing Downtime**
  FANUC’s unique seal structure provides excellent waterproofing. Waterproof grade IP67 option available.
- **Ease of Use**
  Various models with either 200V input or 400V input are available. Flexible selection is possible depending on the input voltage of the delivery area.
  Battery less Pulescorder that does not require a backup battery can be selected.
  One-touch connector enables easy connecting and disconnecting of power connector.
  Backlash reduction brake option available.

**FANUC AC SERVO MOTOR**
βiS-B series/βiF-B series

**Enough performance and value AC SERVO MOTOR**
- **Machining Performance**
  1,000,000/rev. Pulescorder and the special magnetic pole shape which minimizes torque ripples and the latest servo control HRV⁺ enable extremely smooth motor rotation.
- **Minimizing Downtime**
  FANUC’s unique seal structure provides excellent waterproofing. Waterproof grade IP67 option available.
- **Ease of Use**
  Various models with either 200V input or 400V input are available. Flexible selection is possible depending on the input voltage of the delivery area.
  Battery less Pulescorder that does not require a backup battery can be selected.
  One-touch connector enables easy connecting and disconnecting of power connector.
  Backlash reduction brake option available.


Spindle Motor

for spindles of machine tools

FANUC AC SPINDLE MOTOR
αιI-B series/ αιΠ-B series/ αιΤ-B series/ αιΓ-B series/ αιS-B series

High performance AC SPINDLE MOTOR

· Machining Performance
Optimum winding design and effective cooling structure enables power up to high speed and quick acceleration. Improving short-time heavy cutting and reducing acc./dcc. time by adding short-time rated output and torque. S6 short-time rated output equal to S3 are available due to FANUC original spindle control.

As for hollow shaft model for center through coolant, air-cooled αιΓ-B series and liquid-cooled αιΓ-B series are available. Suited to direct connecting by high mechanical precision and low vibration.

For large size machine tool, large output up to 200kW and large torque up to 2000Nm are available with “Multi amplifiers drive technology”. Further output is enabled by driving one axis with “Multi motors drive technology”.

For quick and frequent acc./dcc., synchronous spindle motors are available. Also, spindle motors for lathe with increased allowable radial load are available.

· Minimizing Downtime
Application of oil-seal provides excellent waterproofing.

· Ease of Use
Various models with either 200V input or 400V input are available. Flexible selection is possible according to the input voltage of the delivery area.

The spindle balance connection is possible at the rear of the motor after the motor is coupled to the spindle.

FANUC AC SPINDLE MOTOR
βιΙ-B series/ βιΠ-B series/ βιΤ-B series

Enough performance and value AC SPINDLE MOTOR

· Machining Performance
Optimum winding design and effective cooling structure enables high power and large torque with compact size. Improving short-time heavy cutting and reducing acc./dcc. time by adding short-time rated output and torque.

S6 short-time rated output equal to S3 are available due to FANUC original spindle control.

As for hollow shaft model for center through coolant, air-cooled βιΓ-B series are available with enough mechanical precision and low vibration for direct connection to machine spindle.

· Minimizing Downtime
Application of oil-seal provides excellent waterproofing.

· Ease of Use
Various models with either 200V input or 400V input are available. Flexible selection is possible according to the input voltage of the delivery area.

The spindle balance connection is possible at the rear of the motor after the motor is coupled to the spindle.
Servo Amplifier
Amplifier to Drive Servo Motor and Spindle Motor

FANUC SERVO AMPLIFIER αISV-B series/αISP-B series/αIPS-B series

Highly functional SERVO AMPLIFIER with wide variety lineup from small to large capacity

- Machining Performance
  Short-time machining and high-precision/high-quality machining can be achieved using high-power and high-precision current control.

- Minimizing Downtime
  Built-in leakage detection function can detect insulation deterioration in motors used under the harsh environments caused by coolant. Fan motor can be exchanged from front easily. Troubleshooting functions make it easier to find causes of alarms.

- Ease of Use
  The servo amplifier meets the needs of a wide variety of current capacities. External magnetic contactor for cutting power can be eliminated by using the Safe Torque Off function (STO). The latest low loss power devices are employed for further energy saving. Various models with either 200V input or 400V input are available. Flexible selection is possible according to the input voltage of the delivery area.

FANUC SERVO AMPLIFIER αISVSP-B series

Cost-effective all-in-one SERVO AMPLIFIER

- Machining Performance
  Short-time machining and high-precision/high-quality machining can be achieved using high-power and high-precision current control.

- Minimizing Downtime
  Fan motor can be exchanged from front easily. Troubleshooting functions make it easier to find causes of alarms.

- Ease of Use
  Simple wiring is realized by integrating servo function with spindle function. External magnetic contactor for cutting power can be eliminated by using the Safe Torque Off function (STO) function. The latest low loss power devices are employed for further energy saving. Various models with either 200V input or 400V input are available. Flexible selection is possible according to the input voltage of the delivery area.

Power Failure Backup Module MODEL B

Machine Protection at Power Failure
Damage of work pieces and tools at power failure is prevented in the area where a stable power supply cannot be expected.

- Gravity-axis drop prevention
  Motor brake is quickly activated using power failure detection method in the standard αIPS-B.

- Stop distance reduction *1)
  Feed axes are decelerated to stop in order to prevent feed axes to crash in case of high speed machine tools.

- Retract *2)
  Tool is retracted from work piece keeping synchronization in such case of a gear cutting machine.

*1), *2) “Power Failure Backup Module (Hardware)” or “Power Failure Backup Function (Software)” shall be applied.
Machining Performance

Smart Machine Control

Optimizing control in real time

Smart machine control is a group of functions that help machines achieve high-speed, high-precision, and high-quality machining by optimizing control in real time by the control unit itself according to changes of machine conditions such as load, temperature, and position.

SERVO HRV Control

High-speed and high precision servo control

By combining hardware technology and software technology such as the latest servo control HRV⁺, high-speed and high precision control, at the nano-meter level, can be achieved. Mechanical resonance can be suppressed by automatic following the HRV filter though its frequency changes.

SPINDLE HRV Control

High response and high efficiency spindle control

- Provides high gain control and low heat generation at high-speed rotation by fast sampling time of the current control loop
- Optimum orientation using the optimum deceleration level according to the inertia of works or tools
- Supports Nano Interpolation in position control enabling Nano CNC system for spindle as well as feed axis
Servo Learning Control

High-speed and high precision with Servo Learning Control, especially effective in combination with direct drive motor

The superior performance of linear motors with the high precision of Servo Learning Control achieves shorter cycle times for aspheric workpieces by turning instead of milling.

AI Servo Tuning

AI Feedforward achieves high response of servo control and suppresses low frequency vibration

AI Feedforward is the high-dimensional feedforward control which can describe the machine characteristics precisely. Application of machine learning to the parameter decision process leads to the advanced feedforward control easily. This function suppresses the low frequency vibration during acc/dec and contributes to the fine surface machining.

Ease of Use

Servo Tuning Tool FANUC SERVO GUIDE

Integrated tuning tool for Servo and Spindle

SERVO GUIDE is an integrated software solution that supports the test program generating, parameter setting, and data measurement required for servo and spindle tuning. Easy to connect PC to CNC. The 3-D View Function displays tool path deviation for 5-axis machining, and supports magnified display and color-coded display. It makes tuning parameters more efficiently. Tuning Navigator can reduce tuning time by automatic tuning gains, filters, and more. The automatic tuning function for quadrant protrusion can drastically reduce the tuning time for high speed and high precision.
Minimizing Downtime

Reliable

**Molded Fan Motor**

**Improved Cutting Fluid Tolerance**
Molded fan motor with printed circuit board and windings covered with resin has a high tolerance to cutting fluid. This can prevent printed circuit board failure due to cutting fluid and help minimize machine downtime.

**Rechargeable Battery Unit**

**Prevention of data loss**
Rechargeable Battery Unit eliminates the need for battery replacement in both Pulsecoder and CNC and prevents the loss of parameter or reference point data.

**Maintenance cost saving**
Eliminating battery replacement will reduce maintenance costs.

**Environmentally-friendly**
Used battery disposal is not necessary.

Predictable

**Trouble Prediction Function**

**Enable preventive maintenance**
By detecting the abnormal sign of the motor, amplifier, fan motor, unexpected machine stop is prevented and preventive maintenance becomes available.

**Leakage Detection Function**
Leakage detection function measures the insulation resistance of the motor, and detects insulation deterioration.

**Capacitor Check Function**
Capacitor check function measures the capacitance for main circuit in servo amplifier, and detects the drop of capacitance.

**Fan motor speed detection function**
Fan motor speed detection function measures the speed of the fan motor in servo amplifier, and detects the fall of fan motor speed.

**Brake check function**
The brake check function measures the brake condition and detects a failure of the brake.
Easy to repair

Quick Replacement of Fan motor

Minimizing repair time
Repair time is shortened by easy access to replace fan motor from front side without removing amplifiers from power magnetics cabinet.

One-touch connector
The power and signal connector of the servomotor can be installed and removed with one touch. It reduces work time during motor maintenance and contributes to improvement of reliability during replacement work.

Trouble Diagnosis Function

Quick finding cause of alarms
The trouble diagnosis function is prepared in combination with the Series 30i-MODEL B CNC and the Series 0i-MODEL F CNC. The diagnostic information which is useful for trouble shooting at the time of alarm occurrence can be seen on a CNC screen.

The major features of the trouble shooting function are as follows:
- “Trouble diagnosis guidance” screen for figuring out alarm causes according to the failure diagnosis flow
- “Trouble diagnosis monitor” screen for monitoring the states of servo circuits and spindles during normal operation and enabling data to be latched at alarm occurrence
- “Trouble diagnosis graphic” screen for making it possible to display waveforms observed at the occurrence of a servo or spindle alarm.

Encoder Communication Check Circuit

Quick identification of defective part
As there are three possible sources at communication alarm of the encoder, which include encoder, feedback cable and servo amplifier, it can take a longer time to identify the source, thereby extending down time. The Encoder Communication Check Circuit outputs compatible signals of the encoder in order to identify the source of the defect quickly.
FANUC operates customer service and support network worldwide through subsidiaries and affiliates. FANUC provides the highest quality service with the prompt response at any location nearest you.

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World Wide Support Over 260 Offices

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**FANUC ACADEMY**

FANUC ACADEMY operates versatile training courses to develop skilled engineers effectively in several days.

Inquiries: Oshino-mura, Yamanashi, Japan 401-0597
Phone: 81-555-84-6030
Fax: 81-555-84-5540

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**FANUC CORPORATION**

FANUC America Corporation
1800 Lakewood Boulevard,
Hoffman Estates,Illinois 60192, U.S.A
http://www.fanucamerica.com/

FANUC Europe Corporation S.A.
Zone Industrielle, L-6468 Echternach,
Grand-Duché de Luxembourg
http://www.fanuc.eu/

BEIJING-FANUC Mechatronics CO., LTD
No.9 Xinxil Road, Shangdi Information Industry Base,
Haidian District, Beijing CHINA 100085
http://www.bj-fanuc.com.cn/

KOREA FANUC CORPORATION
101, Wanam-ro(st), Seongsan-gu, Changwon-si,
Gyeongsangnam-do, 642-290 Republic of Korea
http://www.fkc.co.kr/

TAIWAN FANUC CORPORATION
No.10, 16th Road, Taichung Industrial Park, Taichung, Taiwan
http://www.fanuctaiwan.com.tw/

FANUC INDIA PRIVATE LIMITED
41-A, Electronics City, Bangalore, 560 100, India
http://www.fanucindia.com/

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